



The TRIAC DRIVE PID even allows horizontal welding.

The practical Leister carrying case is included in delivery. (Art.-Nr.: 108.985)

Semi automatic welding machine

TRIAC DRIVE PID

Weighing just 6.1 kilograms, the X84 is recommended for high-pitched roofs; with its powerful drive, the X84 overcomes every slope with constant speed and welding quality.

- Small, light and compact
- Suitable for uneven surfaces
- Constant welding pressure
- Controlled welding speed

Technical Data

Voltage	V~	230
Power consumption	W	1700
Temperature	°C	20 – 600
Speed	m/min	0.5 – 3
Width of welding nozzle	mm	40 / 30
Dimensions (L x W x H)	mm	300 x 230 x 380
Weight	kg	4.15 (with 3 m cable, without guide aid)
Marking of conformity	CE	
Approval mark	Ⓢ	
Certification scheme	CCA	
Protection class I	Ⓛ	

Article No.

- 115.985 TRIAC DRIVE PID without guide aid, 230 V, outside, without grip, with Euro plug, width of welding nozzle 40 mm
- 138.860 TRIAC DRIVE PID with guide aid, 230 V, inside, without grip, with Euro plug, width of welding nozzle 30 mm

Other versions on request

Accessories TRIAC DRIVE PID

115.274 115.176 115.712 138.570 115.857 115.921		Pressure roller 12 mm, steel Pressure roller 30 mm, steel Pressure roller 40 mm, steel Pressure roller 12 mm, silicon Pressure roller 30 mm, silicon Pressure roller 40 mm, silicon
115.276		Single supporting carrier
115.281 115.279 115.703 115.701		Overlap welding nozzle, inside, push-fit with grip, 38 mm with grip, 30 mm without grip, 38 mm without grip, 30 mm
115.280 115.278 115.702 115.700		Overlap welding nozzle, outside, push-fit with grip, 38 mm with grip, 30 mm without grip, 38 mm without grip, 30 mm
100.296		Heating element, 230 V, 1550 W, for TRIAC PID
138.549		Guide aid for easy horizontal welding, e.g. for parapets: Included in delivery: - 2 pressure rollers, silicon, 12 mm - 1 pressure roller, silicon, 30 mm - 1 overlap welding nozzle, inside, without grip, 30 mm