

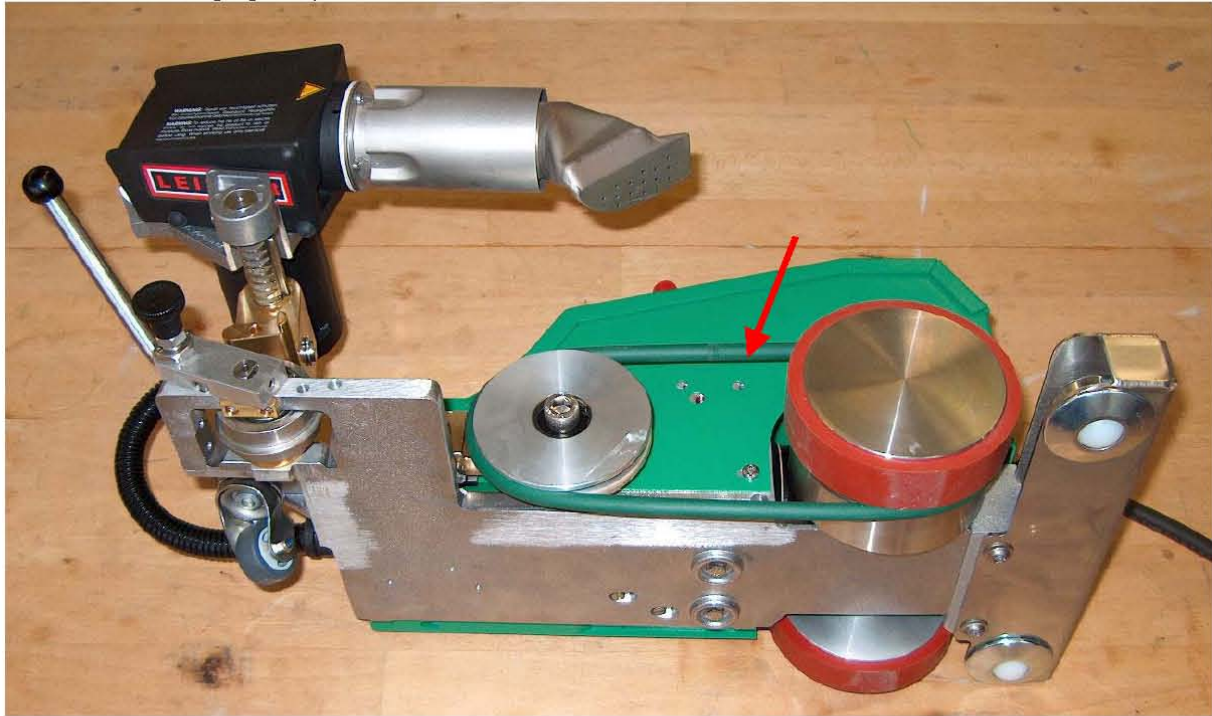
Riedstrasse, CH-6060 Sarnen / Switzerland  
Telefon +41-41-662 74 74 Fax +41-41-662 74 16  
e-mail: leister@leister.com http://www.leister.com

## Modification instructions

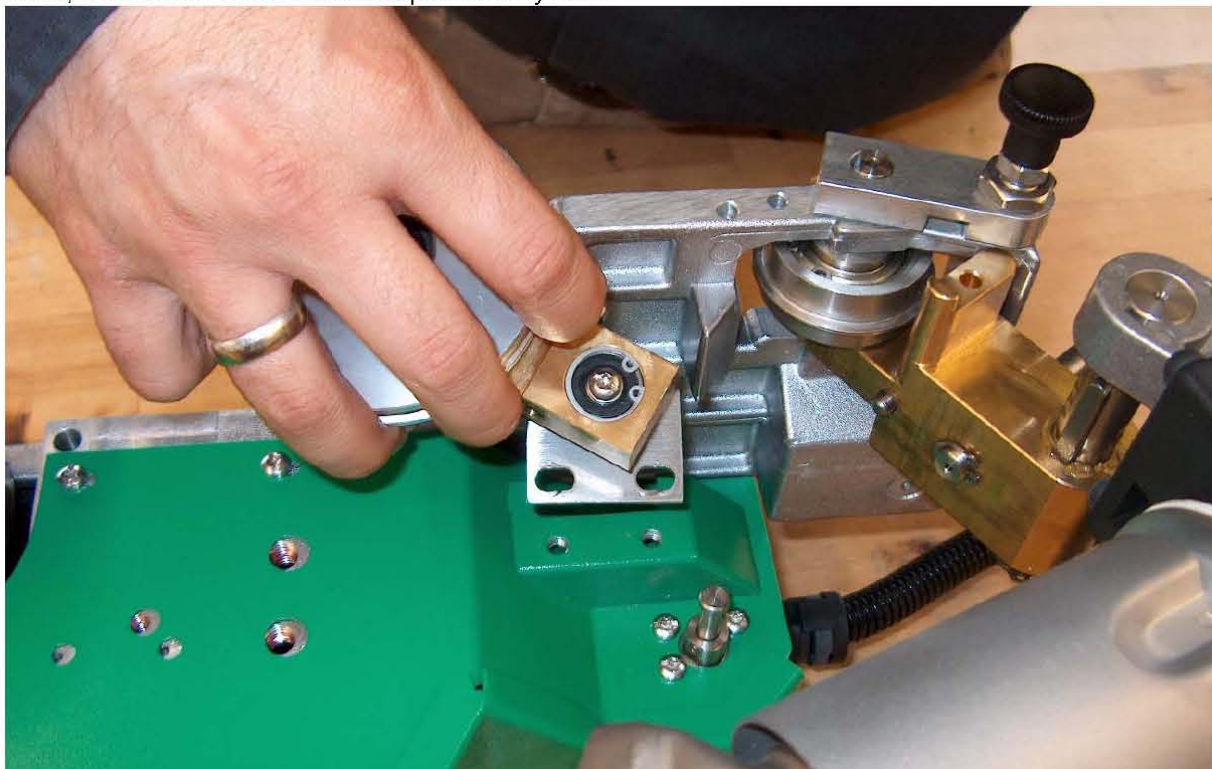
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### UNIPLAN Overlap Welding Machine – UNIPLAN Hem Welding Machine

Start with exchanging the pressure belt.



Then, loosen and remove the belt pressure system.



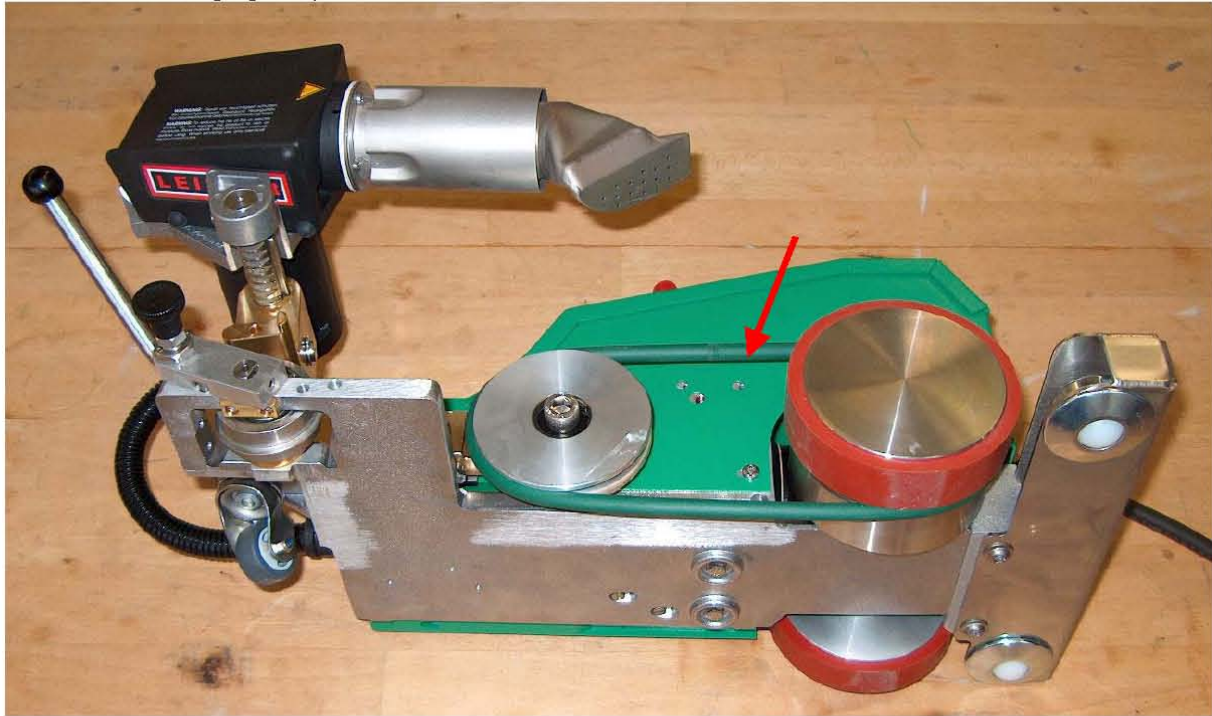
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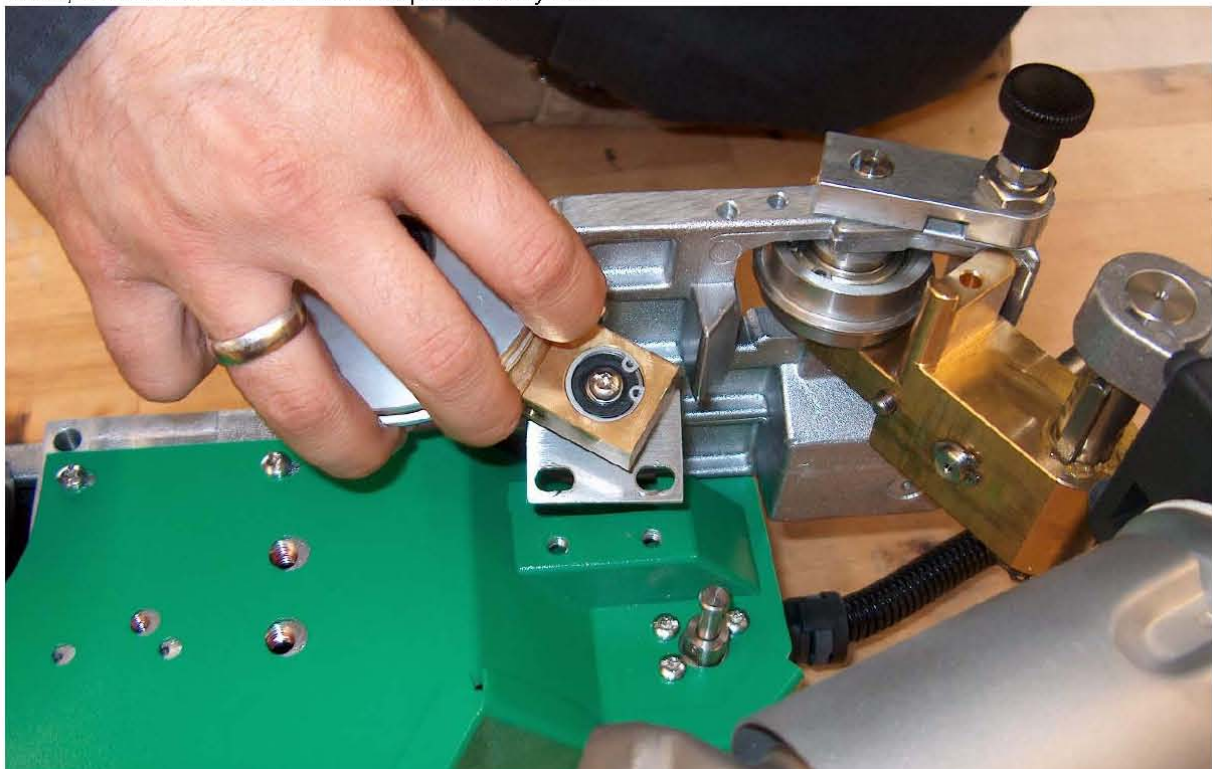
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Then, loosen and remove the belt pressure system.

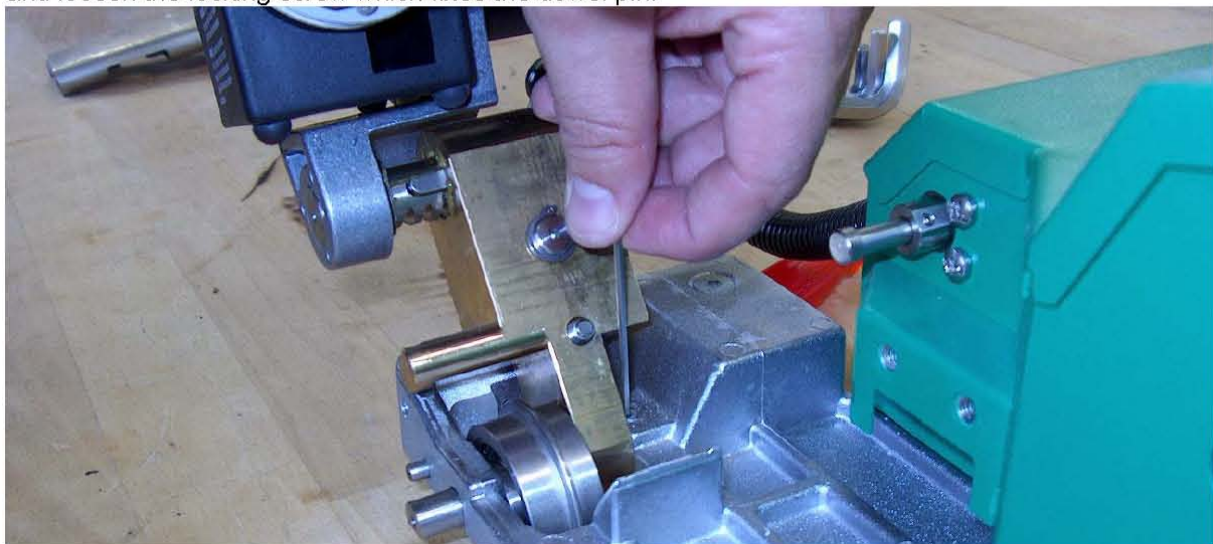


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Now you can screw off the hub retaining sheet



and loosen the locking screw which fixes the dowel pin.



Loosen the locking screw until you can easily remove the dowel pin.

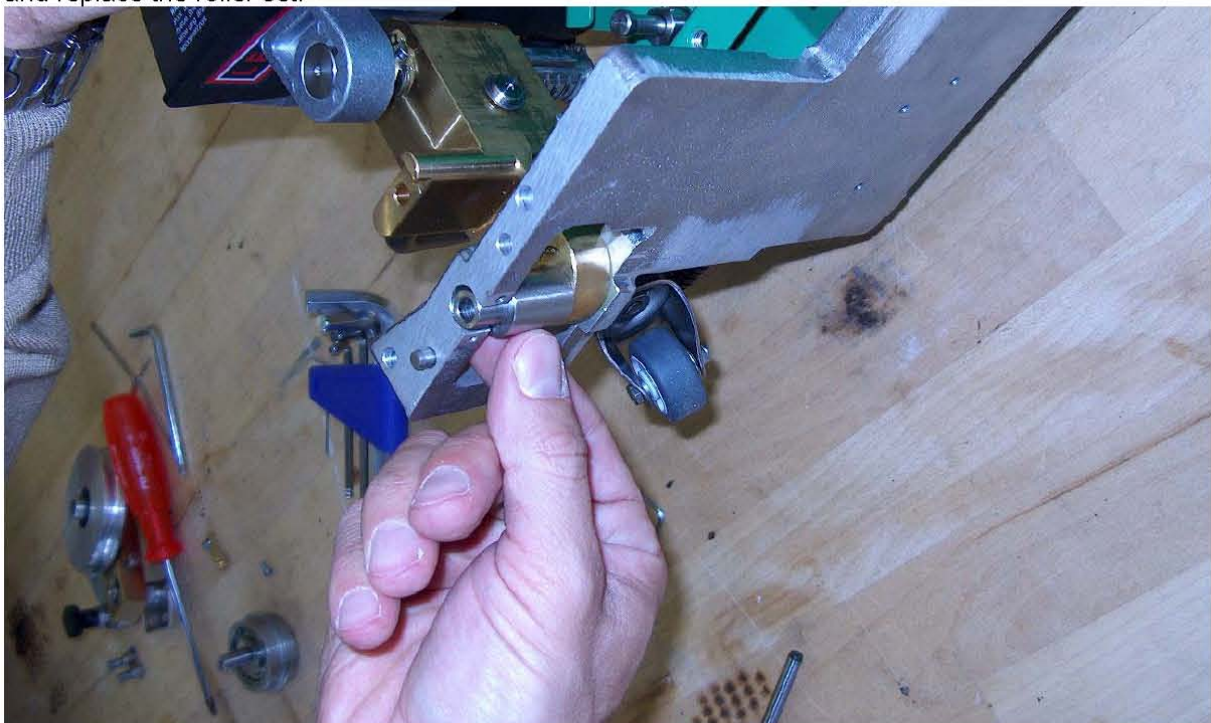


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After removing the dowel pin, you can take away the guide roller,

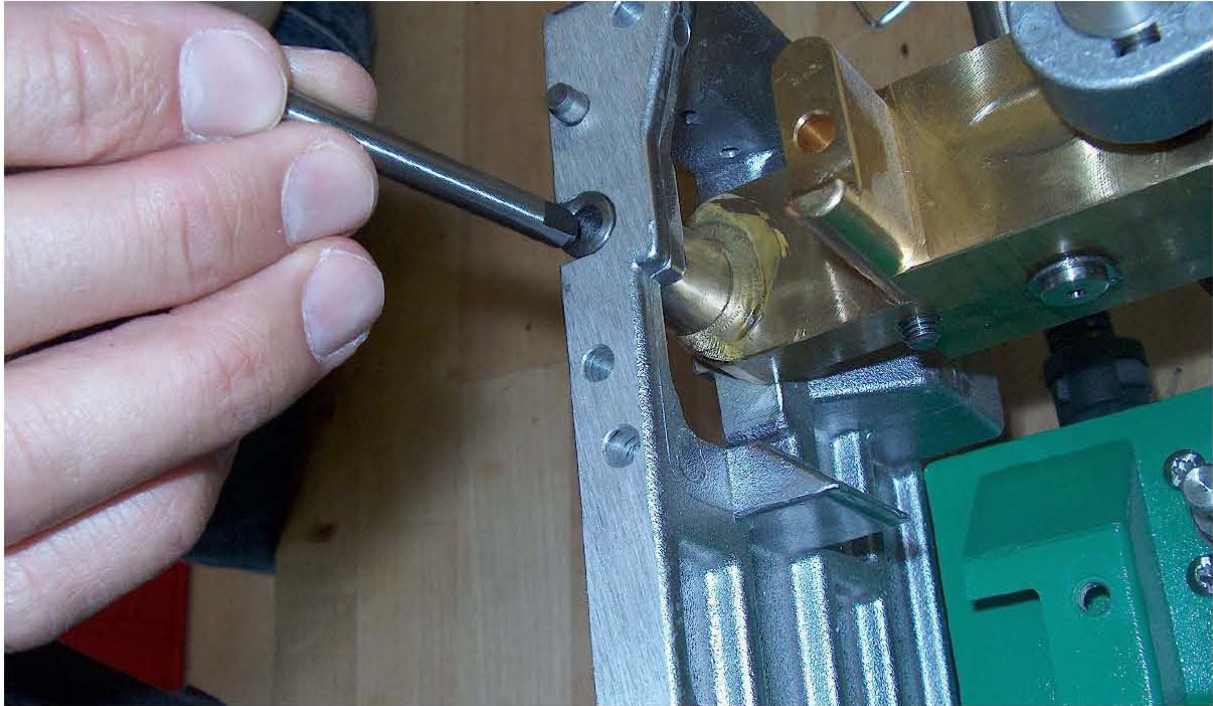


and replace the roller set.

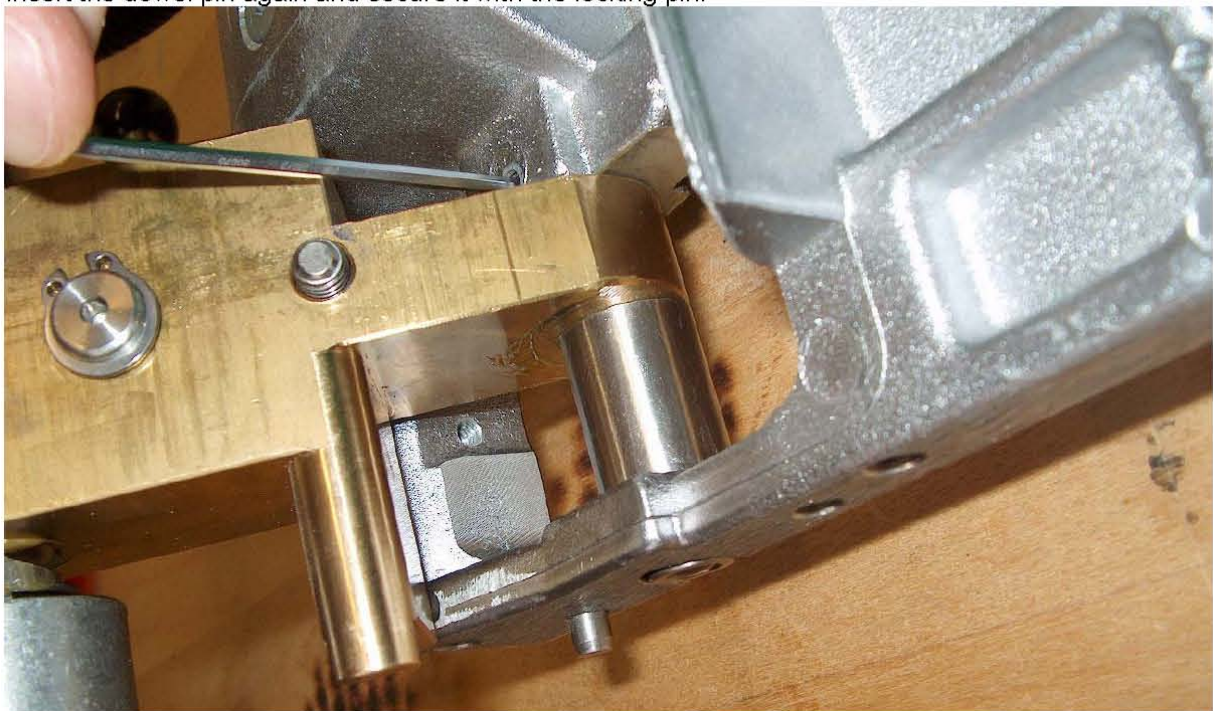


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Then, re-fix the dowel pin and make sure that the milled surface lies where the locking screw makes contact.

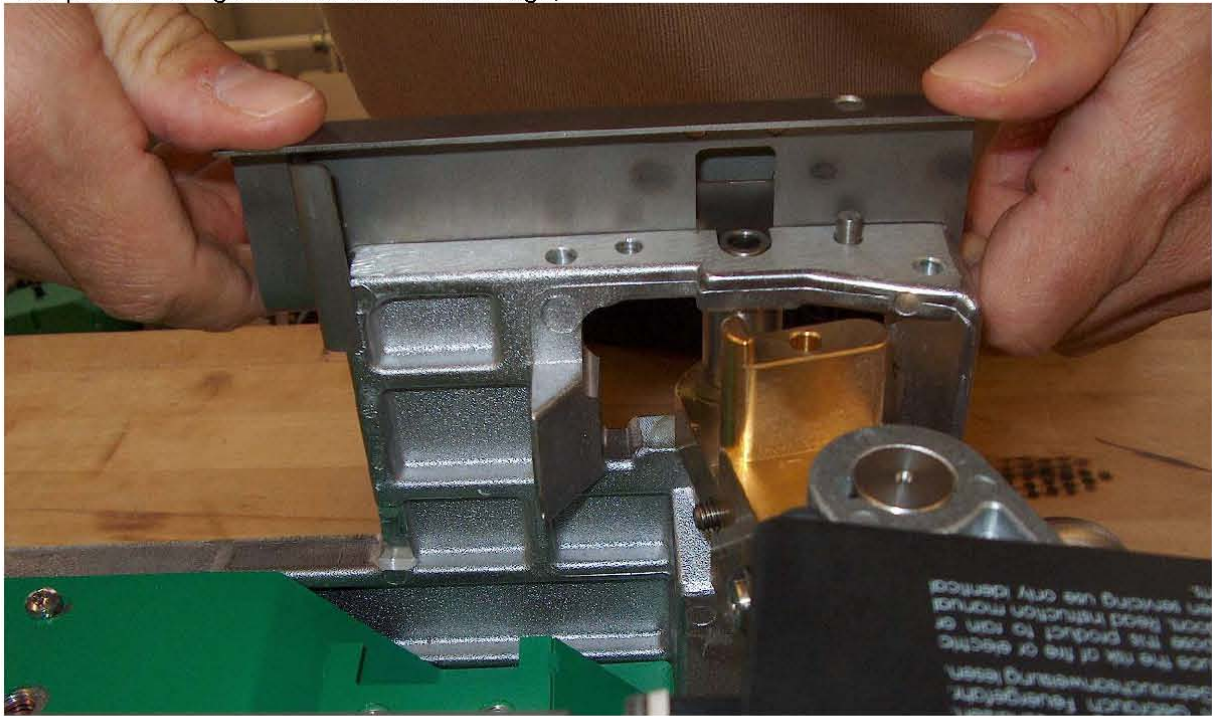


Insert the dowel pin again and secure it with the locking pin.

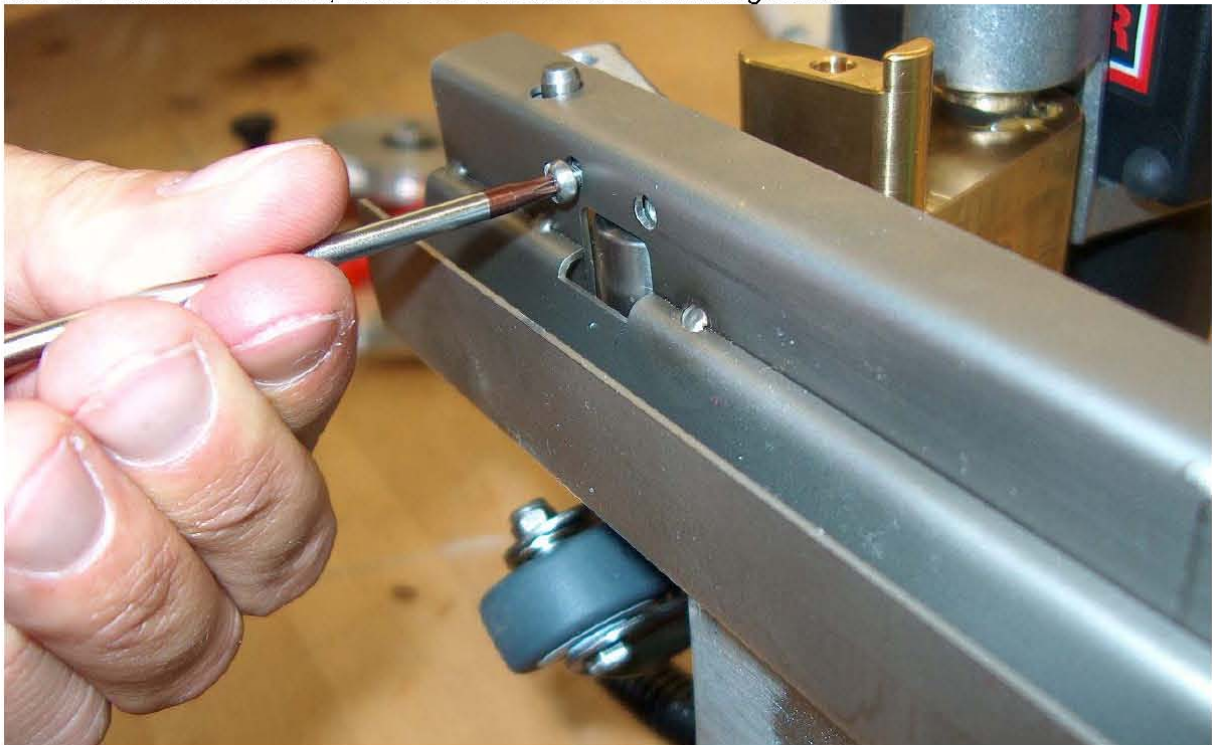


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Now put the hem guide onto the undercarriage,

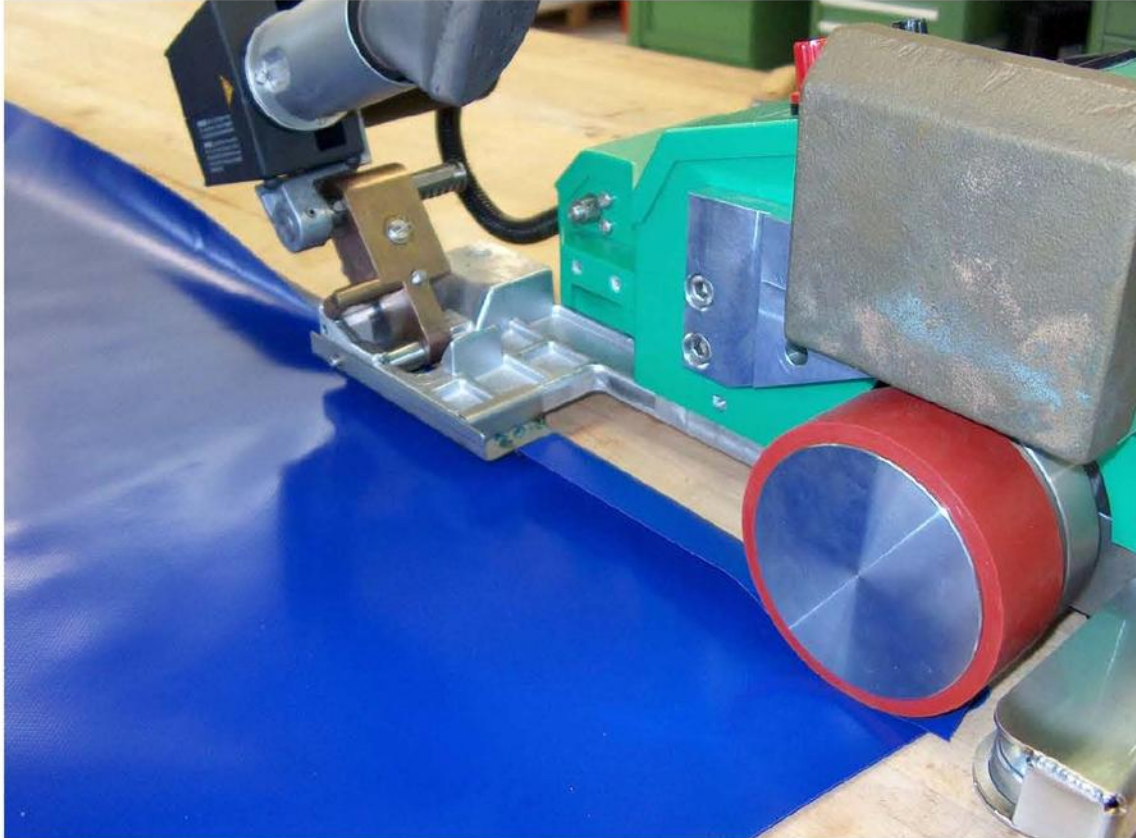


and fix it with the two screw, which hold the hubs of the retaining sheet.



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If using the additional weight kit, mount it as noted on pg. 5 of the operating manual of the Uniplan.



Finally, mount the right angle bracket with existing screws as noted in the picture below.

